

## WOOD DOORS EXTERIOR & INTERIOR



## About OrePac



#### **OUR HISTORY**

OrePac is a family-owned and operated business, founded by the Hart family in 1977. Through strong leadership and a commitment to success, the company has grown into one of the premier distributors in the building industry.

Trust, integrity, and a dedication to excellence are the values most important to OrePac. That commitment can be found in the services we offer, the quality of the products we provide, and the way we treat our employees and customers. This dedication to our markets has enabled us to make a positive impact on the shelter industry and the communities we serve.

#### **BUILDERS CHOICE DOORS**

Our Builders Choice wood doors come in a wide assortment of species, sizes, and architectural styles to fit your needs. From standard looks to custom designs, our high-quality doors are produced with state-of-the-art machinery at the hands of expert craftsmen. Add curb appeal and value to your home by upgrading the look with a Builders Choice door.



-	San New Advanced 11(4)	- Ban 2 12	( with		
	Color Bachler			5 2 4.2.5 4.2.5 4.2.5	
	Destinant management				
	Lanis Tex Notes Contains Lanis Tex Notes Contains Lanis Tex Notes Contains Lanis Tex Notes Contains				
	Same from Annual and Annual and Annual and Annual and Annual and Annual				1
	same and		ALVERTING ME		
	Inclusion in the local	-		-	
		0			
		Gardier	1 80.00		1
	And from Division in the local set of th				-

#### **OREPAC MARKETPLACE**

At OrePac, our goal is to Make Complicated Simple<sup>™</sup>. That's why we've created an industry-leading configurator to simplify the door ordering process for our dealers. Talk to your OrePac Sales Representative to find out more about this easy and time-saving tool.

#### COMPLETE THE LOOK WITH BUILDERS CHOICE MOULDING

We are proud to offer a wide selection of moulding and millwork to complete your home project. Whether you're building a new home, remodeling, or simply updating a room, Builders Choice offers millwork for all professional and DIY applications. Browse our moulding and millwork catalogs to find moulding in architectural profiles and wood species that complement any style of home.



## stile & RAIL COLLECTION Table of Contents





Cover: 4612 shown in fir (see page 11) Left Top: 4082 with custom sidelites and transom shown in fir (see page 29) Left Bottom: 20V shown in knotty alder (see page 49)

## 04 ATTENTION TO DETAIL

## **07** EXTERIOR DOOR COLLECTION

- 08 Contemporary
- 10 Decorative
- 18 Craftsman
- 22 Country Sash & Prairie Mission
- 24 Clear French
- 26 Traditional

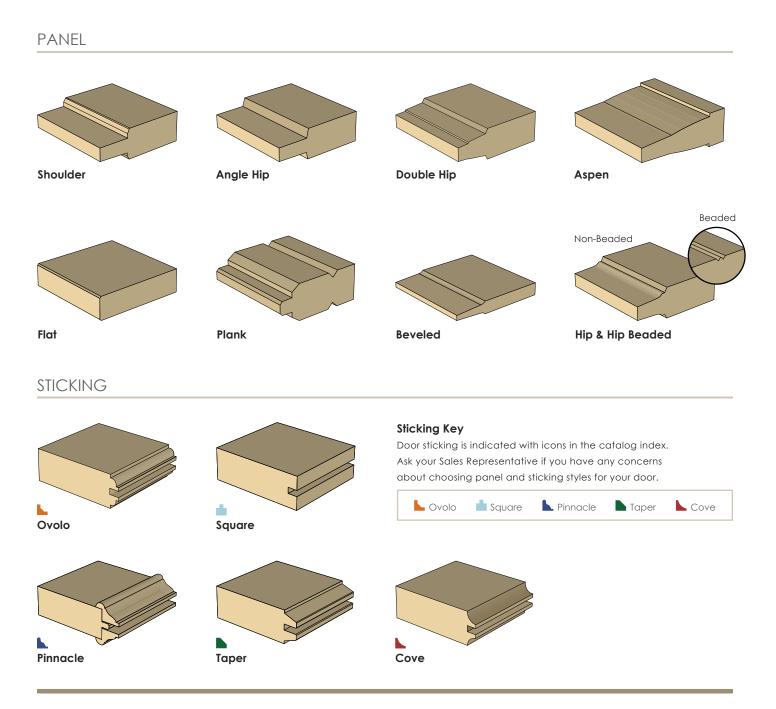
## 30 INTERIOR DOOR COLLECTION

- 32 Decorative French
- 36 Clear French
- 38 Traditional
- 44 Traditional Bifolds
- 48 BARN DOORS
- 52 CAVITY SLIDER™
- 54 FIRE-RATED
- **58 CUSTOM**
- 64 CARE & FINISHING
- 66 WARRANTY

## COMPLETE THE LOOK Attention to Detail

## Panel, Sticking & Caming Options

Whether you're looking for a door with sleek contemporary styling or ornate decorative details, it's the panel, sticking, and caming options that complete the look. Although there are no set standards, coordinating the design of your interior and exterior doors provides continuity of style throughout your home.



## Door Anatomy

#### TOP RAIL

Rail located at the top of a door. Rail frame components typically consist of a top, bottom, intermediate, and lock rail.

#### GLASS LITES

Glass panel within the door frame.

## STILE

Upright or vertical components of a stile and rail door.

#### DOOR PANEL

Wood surface that is framed by stile and rail components. Panels are locked in place within the frame by sticking. Many panel and sticking options are available to complement the style of your home.



## DIVIDED LITE BARS

Narrow rabbeted horizontal or vertical frame component that helps create a divided lite unit. These bars can either simulate divided lites (SDL) or be true divided lites (TDL).

## INTERMEDIATE RAIL

Horizontal component of a door located above the lock rail and below the top rail.

## LOCK RAIL

Rail of the door that meets the stile at the level of the handleset. Usually 36" to center from the bottom of the door.

#### MULLION

Upright or vertical component dividing panels in a door. Also called a mull.

## BOTTOM RAIL

Lowest most horizontal component of a door.

## CAMING

Caming refers to the metal banding that joins glass elements together within a decorative door. Choose from the following to create your unique look:



Patina







Pasadena glass shown with Patina caming



## EXTERIOR DOOR COLLECTION



## 08 Contemporary

Clean lines and geometric door styles designed for bold, modern living.



## 22 Country sash & prairie mission

Classically charming entrances with clean details and room-expanding views.



10 DECORATIVE

Beautifully ornate doors precisely crafted for unique and elegant entrances.



24 Clear French

Graceful and bright entries offering abundant natural light and refined style.



18 Craftsman

Time-honored architecture meets uncompromising style and exceptional artistry.



## 26 TRADITIONAL

Timeless first impressions that set the tone and make a sophisticated statement.



## EXTERIOR Contemporary

Sleek and modern lines join with premium quality and craftsmanship to create our collection of Contemporary wood doors. Whether you are a city dweller or suburbanite, we offer a unique selection of wood doors with clean geometric designs to fit your contemporary style.





4077G



7126 | Plank



4030G



4400 | Flat



4054 | Flat



In-stock glass options vary by style



Multiple sizes, glass, and sticking options available. Contact your Sales Representative for more information. Doors are shown with clear coat finish (except primed).

4077 | Flat

4701

4077G SL



# Decorative

Make a welcoming statement from the moment family and friends arrive. Choose from exquisite Decorative door designs crafted from fir, knotty alder, and oak to be paired with elegant glass inserts and complementary sidelites. When it's time to make a big entrance, nothing makes a more unique statement than a Decorative door.



#### KNOTTY ALDER





4612A | Raised TRADITIONS



4961 SL



4612 | Flat TRADITIONS



4612 | Flat PASADENA



4612 | Flat POPPIES



4612 SL



TRADITIONS



4961 SL

**Dentil Shelves** 

LARGE BLOCK



TRADITIONS





4462 | Flat PRAIRIE





Caming Ask your Sales Rep for available caming options on select doors



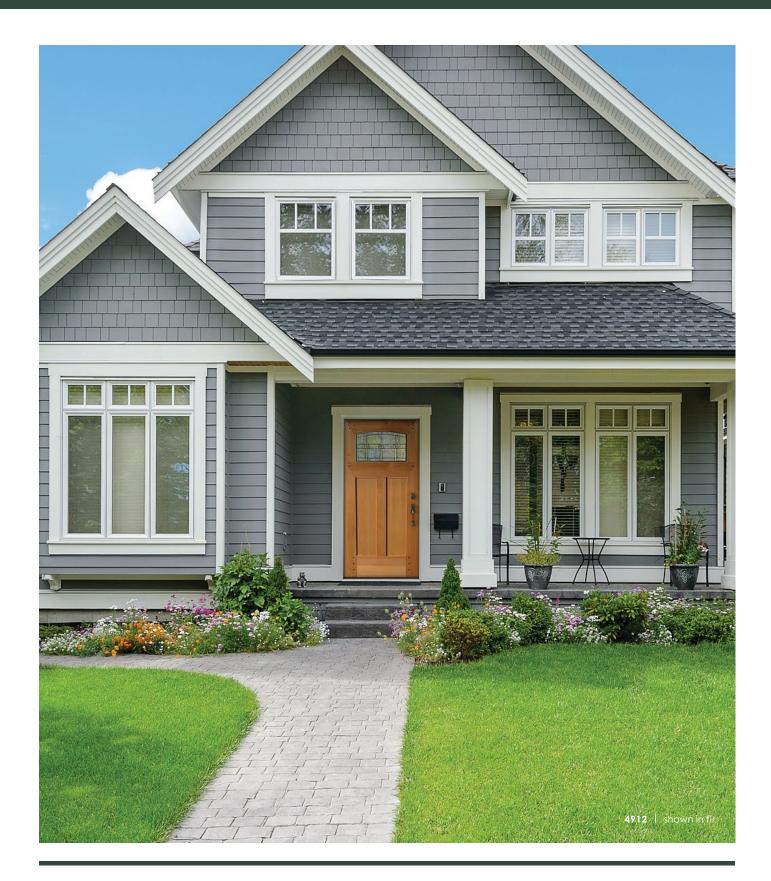


PATINA ZINC BRASS

Multiple sizes, glass, and sticking options available. Contact your Sales Representative for more information. Doors are shown with clear coat finish (except primed).



## EXTERIOR Decorative







4912 | Flat TRADITIONS

4901C SL



4912 | Flat PASADENA



4901C SL



4917 | Flat TRADITIONS



4901 SL



4917 | Flat PASADENA



4901 SL



4936 | Flat TRADITIONS



4901 SL





4936 | Flat PASADENA

4901 SL



4933 | Flat TRADITIONS







Ask your Sales Rep for available caming options on select doors





BRASS

Caming

ZINC

Multiple sizes, glass, and sticking options available. Contact your Sales Representative for more information.

Doors are shown with clear coat finish (except primed).



Decorative



#### WHITE OAK



4912 | Flat TRADITIONS

4901C SL



4912 | Flat PASADENA



14 Due to the natural characteristics of wood, color and texture may vary between doors of the same species.

# Decorative

#### MAHOGANY





4933 | Flat TRADITIONS

4901 SL





4933 | Flat PASADENA

4901 SL

#### CHERRY



4936 | Flat TRADITIONS



4936 | Flat PASADENA

(MAX)



4936 with 4901 SL | shown in cherry

1207 the second

A H

6

4901 SL

#### Caming

Ask your Sales Rep for available caming options on select doors





BRASS

Multiple sizes, glass, and sticking options available. Contact your Sales Representative for more information. Doors are shown with clear coat finish (except primed).





## EXTERIOR Decorative



#### **RED OAK**



CATALINA



NEWPORT

WILLOW

### RED OAK



7070 | Raised CATALINA



7020 | Raised MONTICELLO



7070 | Raised NEWPORT



7070 | Raised WILLOW



7050 | Raised CATALINA



7020 | Raised NEWPORT



7020 | Raised TUSCANY



7020 | Raised VICTORIAN



7020 | Raised MALIBU



7077 | Raised NEWPORT





OLYMPIA





Caming Ask your Sales Rep for available caming options on select doors





ZINC

BRASS



## exterior Craftsman

Discover the timeless beauty of Craftsman doors. Inspired by the architectural designs of the Arts and Crafts movement, this door style is defined by signature glass panels and classic clean lines. Choose a Craftsman door for lasting style and uncompromising quality.



FIR











4662 SL



4662 SL



4662A | Flat



4662A | Raised



4667 | Flat



4663 | Raised

Glass In-stock glass options vary by style SEEDY SATIN LOW-E BAROQUE ETCH





## exterior Craftsman



## KNOTTY ALDER



Multiple sizes and sticking options available. Contact your Sales Representative for more information.20Doors are shown with clear coat finish (except primed).



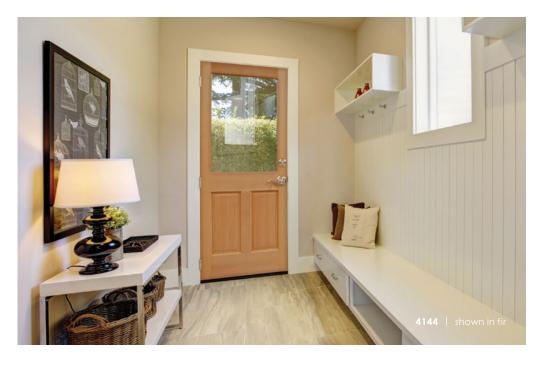


## EXTERIOR Country Sash & Prairie Mission

One look at our Country Sash and Prairie Mission doors and you will immediately notice the high-quality handcrafted workmanship. Both welcoming and charming, these door styles allow for an abundance of natural light and room expanding views. Select these classic door styles to add character and value to your home's exterior.

#### KNOTTY ALDER





FIR





4661V | Raised

BEADED



4661V SL

4661VA | Raised BEADED



4644 | Raised



4697 | Flat





4982V | Raised BEADED

4703V SL



4982VA | Raised BEADED



4944 | Raised



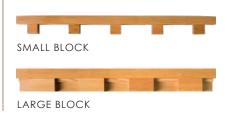
BEADED



Glass In-stock glass options vary by style



**Dentil Shelves** (Available in all species)



Country Sash & Prairie Mission

BEADED

Multiple sizes, glass, and sticking options available. Contact your Sales Representative for more information. Doors are shown with clear coat finish (except primed).



## EXTERIOR Clear French

Let the light in with elegant French doors. Graceful, stunning, and strong, French doors offer light-filled and room-expanding entryway or patio possibilities. Available in a number of styles, simply pair the wood and glass treatment of your choice for a truly sophisticated look.









4621 | Raised



4624 | Raised



4110 | Raised



4705 SL







Multiple sizes, glass, and sticking options available. Contact your Sales Representative for more information. Doors are shown with clear coat finish (except primed).



## EXTERIOR Traditional

Create a magnificent first impression with traditional panel door designs. The perfect choice for a clean and classic look, Traditional doors are crafted in a variety of architectural styles and available in knotty alder, fir or primed wood. Durable and elegant, these beautiful entries can be hung as single or double doors.

#### KNOTTY ALDER



4082 | Flat



4701 SL



4082 | Raised



4082V | Raised





4082A | Raised



4082VA | Raised



4033 | Flat



4055 | Raised 8/0 includes 6 panels

**Optional Accessories** SPEAKEASY KIT ROUND CLAVOS NAILS



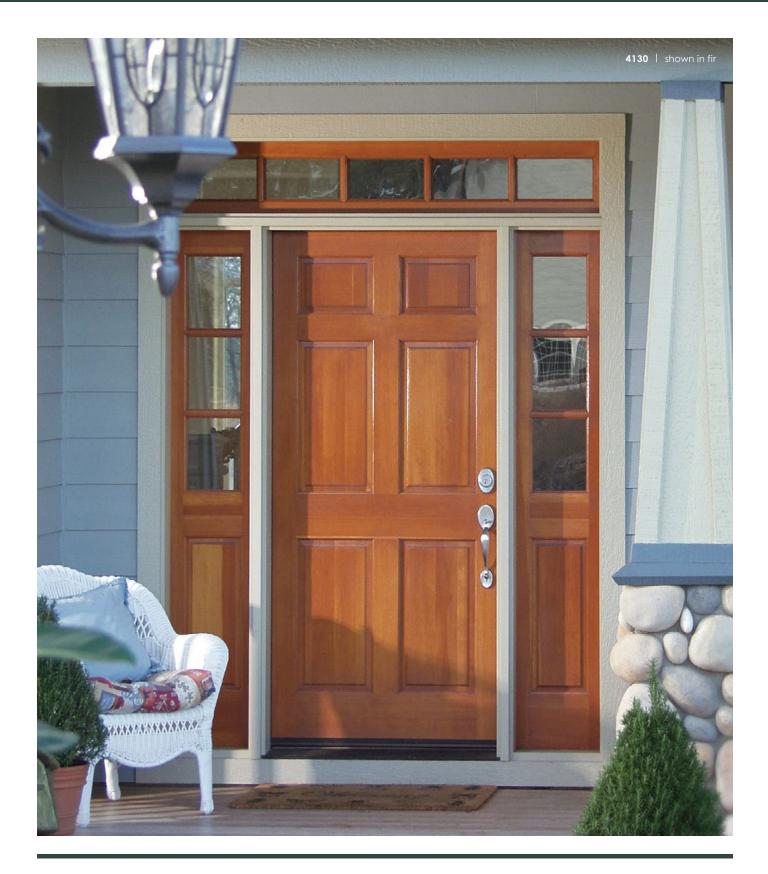
Multiple sizes, glass, and sticking options available. Contact your Sales Representative for more information. Doors are shown with clear coat finish (except primed).

26





## exterior Traditional







4082 | Flat



4030 | Flat



4033 | Flat



4582 | Flat



4040 | Flat



4044 | Raised



4085 | Flat



Multiple sizes, glass, and sticking options available. Contact your Sales Representative for more information. Doors are shown with clear coat finish (except primed).





## 32 DECORATIVE FRENCH

Light-filled doorways featuring the added privacy and beauty of decorative glass.



## **44** BIFOLDS

Beautiful wood closet doors designed for lasting performance and durability.



36 CLEAR FRENCH

Accentuates any room with natural wood construction and elegant clear glass finishes.



48 BARN DOORS

Versatile sliding doors perfectly suited for a rustic or industrial statement piece.



38 traditional

Classic interior doors for a consistent and sophisticated look that never goes out of style.



## 54 FIRE-RATED **^**

Safety blends seamlessly with style, functionality, and superb craftsmanship.





# Decorative French

Enhance the doorways of your home with elegant French doors. This sophisticated door style is offered in a variety of wood species to perfectly match your existing home interior. Pair your French doors with decorative or clear glass for a customized look that is all your own.

#### PRIMED



1**502** Satin etch



1**503** SATIN ETCH



**1505** Satin etch



1501 PANTRY (CURSIVE)



1501 PANTRY (PRINT)







Multiple sizes, glass, and sticking options available. Contact your Sales Representative for more information. Doors are shown with clear coat finish (except primed).



Decorative French



#### KNOTTY ALDER



SATIN ETCH



**1501** RAIN

## KNOTTY ALDER



PANTRY (PRINT)

HEMLOCK



**1501** SEEDY BAROQUE



**1120** MAGNETIC CHALKBOARD

FIR



1501 SEEDY BAROQUE



1501 Satin etch



1501 PANTRY (PRINT)



SATIN ETCH



**1501** Rain



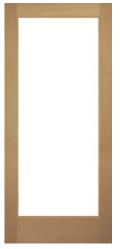
Multiple sizes, glass, and sticking options available. Contact your Sales Representative for more information. Doors are shown with clear coat finish (except primed).



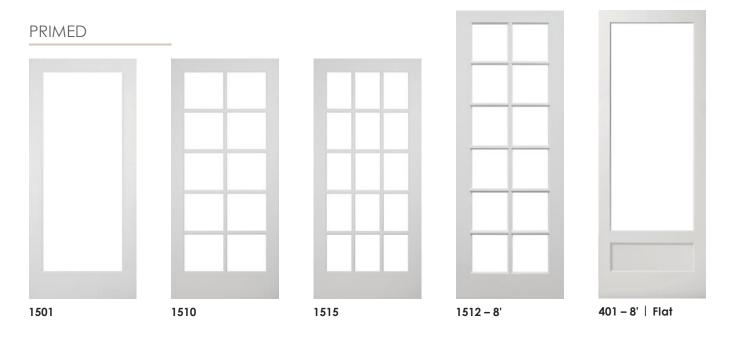
INTERIOR Builders Clear French







1501







1515

### CLEAR PINE







1515

### KNOTTY ALDER







1512 – 8'

Multiple sizes, glass, and sticking options available. Contact your Sales Representative for more information. Doors are shown with clear coat finish (except primed).



# INTERIOR Builders Traditional

Unify your interior design with the lasting look of Traditional door styles. Our selection of natural wood doors create a cohesive finishing touch. Choose from raised or flat panel designs in a variety of wood species for a timeless look to be enjoyed for years to come.



### KNOTTY ALDER



82 | Flat



82 | Raised



82V | Raised V-GROOVE



82A | Raised



82VA | Raised V-GROOVE



33 | Flat



30 | Flat



55 | Flat 8/0 includes 6 panels



LOUVER / PANEL

Traditional

### CLEAR PINE



LOUVER / LOUVER



# INTERIOR Builders Traditional



#### PRIMED



### PRIMED





732

LOUVER / PANEL



33 | Flat

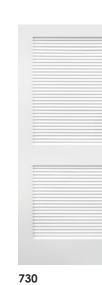




### HEMLOCK

82 | Raised





LOUVER / LOUVER



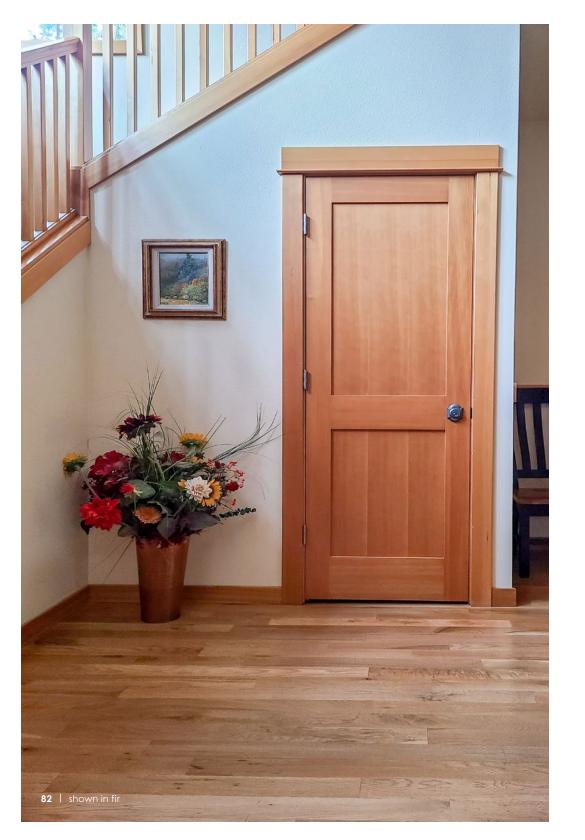
82 | Flat



Multiple sizes, glass, and sticking options available. Contact your Sales Representative for more information. Doors are shown with clear coat finish (except primed).



INTERIOR Builders Traditional



FIR



20 | Flat



82 | Flat



82 | Raised



82A | Raised



30 | Flat



33 | Flat



2582 | Flat



40 | Flat



44 | Raised



85 | Flat



**55 | Flat** 8/0 includes 6 panels



55 | Raised



66 | Raised



KNOTTY PINE

V-GROOVE



82VA | Raised V-GROOVE



44 | Raised



66 | Raised



# INTERIOR Builders Traditional Bifolds

Beautiful and functional, our Traditional wood bifold doors provide classic styling and durable construction that stands up to everyday use. Available in panel and louver designs, bifold doors are the perfect solution for full-sized closet openings, laundry rooms, storage areas, and more.



### CLEAR PINE





20 BF | Flat



82 BF | Flat



33 BF | Flat



55 BF | Flat



ed 82A BF | Raised



66 BF | Raised

### KNOTTY PINE



82 BF | Raised



82V BF | Raised V-GROOVE



82VA BF | Raised



66 BF | Raised

Multiple sizes, glass, and sticking options available. Contact your Sales Representative for more information. Doors are shown with clear coat finish (except primed).



# INTERIOR Builders Traditional Bifolds



### PRIMED











66 BF | Raised

### KNOTTY ALDER

732 BF

LOUVER / PANEL



730 BF LOUVER / LOUVER



82 BF | Raised



82V BF | Raised V-GROOVE





82VA BF | Raised V-GROOVE



82 BF | Flat



33 BF | Flat



30 BF | Flat



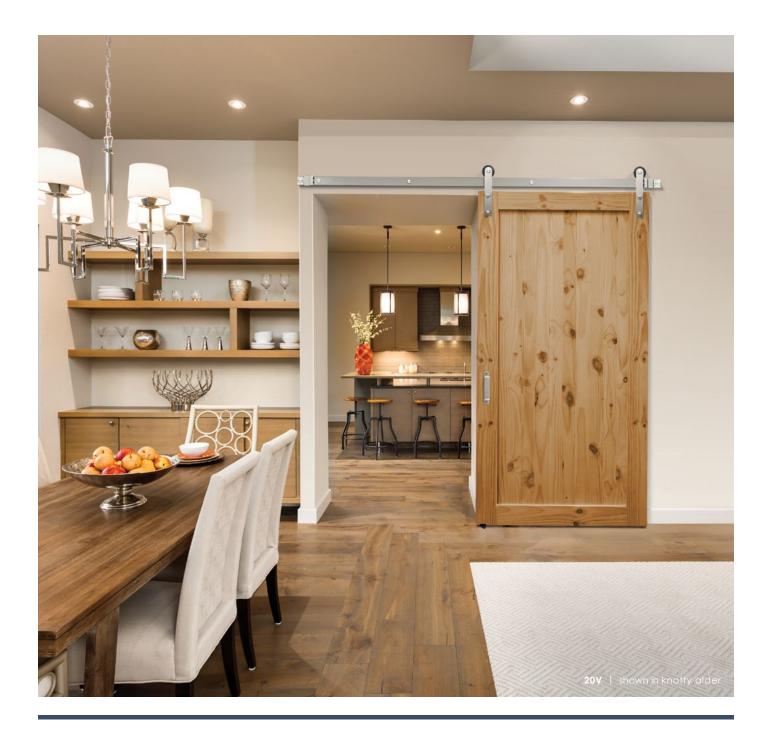


Multiple sizes, glass, and sticking options available. Contact your Sales Representative for more information. Doors are shown with clear coat finish (except primed).



# INTERIOR Barn Doors

Turn any doorway into a statement by adding a sliding barn door. This versatile door style adds charm and character while making the most of your available space. Customize your barn door to match your style, whether you prefer the rustic look or a more minimalist aesthetic.



#### **Optional Accessories**

Barn Track Hardware Kit COLONIAL BRONZE SATIN NICKEL 6 6

### LIKE A DOOR STYLE **BUT WANT IT AS A BARN DOOR?**

Order a standard door in a wider size or have Rogue Valley Door custom build your barn door in a variety of species and designs.

### KNOTTY PINE



20V V-GROOVE



(TWO-SIDED)



201V-20V



201V V-GROOVE (REVERSIBLE)

### KNOTTY ALDER



20V V-GROOVE



201V-20V (TWO-SIDED)



201V V-GROOVE (REVERSIBLE)



# INTERIOR Barn Doors



### PRIMED





20 | Flat

**20V** V-GROOVE

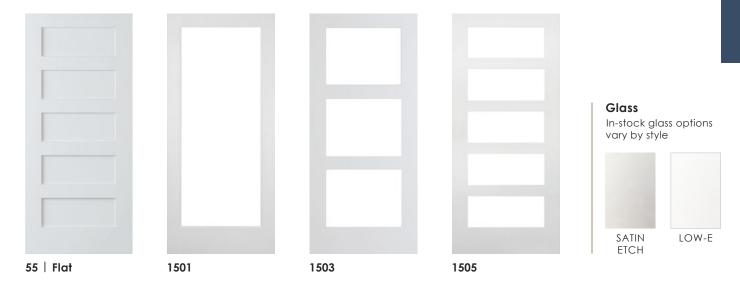




**201V** V-GROOVE (REVERSIBLE)

**202V** V-groove





Multiple sizes, glass, and sticking options available. Contact your Sales Representative for more information. Doors are shown with clear coat finish (except primed).



# INTERIOR Cavity Slider<sup>™</sup>

The CS Cavity Slider is a practical solution for those areas where there is not enough space for a swinging door. In addition to its space saving attributes in restrooms, hallways and laundries, it can be used with confidence for architectural feature openings around your project.



### **POCKET FRAME SYSTEMS**

- Structurally robust due to its construction from aluminum extrusions
- Easy to assemble and install
- Pocket frame accommodates 1-3/8" and 1-3/4" doors up to 4'0" x 8'0"
- Can be cut down to size on site
- Suitable for residential and commercial projects (meets Type 1 construction code without any combustible materials)

### QUALITY SLIDING DOOR HARDWARE

The CL200 is a durable range of sliding door hardware suitable for residential, commercial, and hospitality applications. Privacy handles incorporate a patented magnetic latching system\*, ensuring a smooth locking action.



OIL RUBBED BRONZE

NICKEL

MATTE BLACK

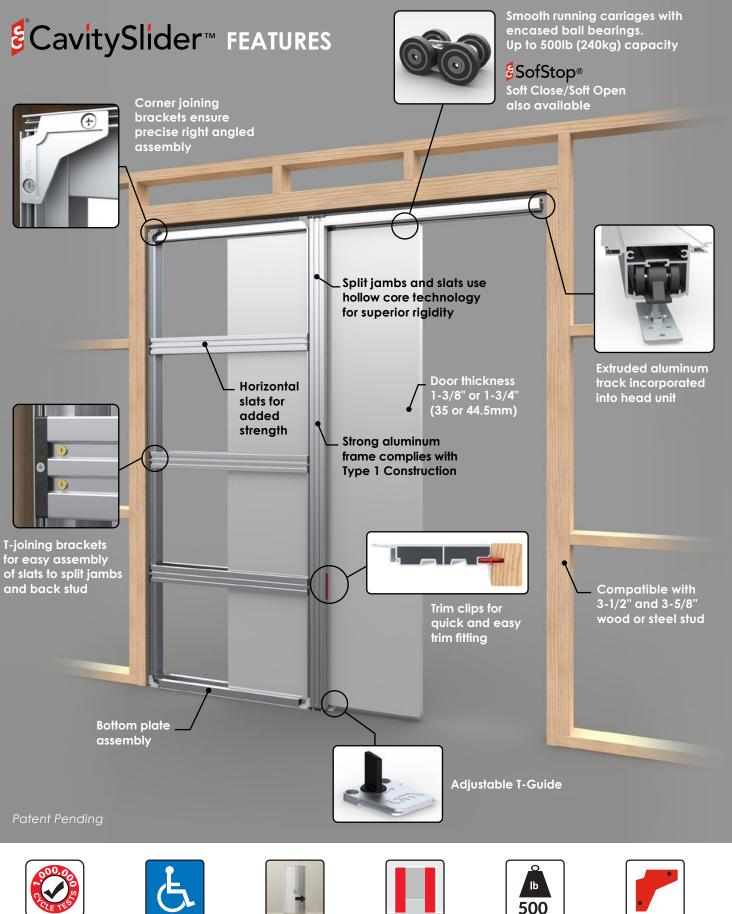
SATIN CHROME\*\* CHROME\*\*

### **STANDARD CL200 RANGE**

- Two face plate widths available
- Handles can be adjusted to suit doors from 1-3/8" to 1-1/2" or 1-5/8" to 1-3/4" thick
- Integrated snib button allows more space in side pull
- Handles are not handed
- Easy-to-follow instructions

### PREMIUM CL400 MAGNETIC

- Configurations include Passage, Privacy, Bi-Parting and Key Locking
- Door slides flush back into the pocket
- Suits doors from 1-3/8" to 2-1/4" thick
- Available in a range of finishes
- Non-magnetic version available



Cycle Tested 1 Million Openings



ADA Compliant

Available with SofStop®

Single or **Bi-Parting Units** 



Easy Assembly



Fire-rated doors play an integral role in the safety of your home and loved ones. Our fire-rated doors are most commonly used as a passage door between the house and adjacent garage (as required by most building codes). The doors on these pages are certified by an authorized testing agency and have a 20-minute fire rating.\* In addition to their safety attributes, our doors are available in a variety of styles and species to match your desired look.









4082F | Flat



4082F | Raised



4082AF | Raised



4033F | Flat



4582F | Flat



4030F | Flat



4040F | Flat

4085F | Flat



4044F | Raised







4130F | Raised



Builders Fire-Rated



PRIMED



#### PRIMED





4030F | Flat



4055F | Flat 8/0 includes 6 panels



4130F | Raised

### KNOTTY ALDER



4082F | Raised



4082VF | Raised



4082AF | Raised



4082VAF | Raised V-GROOVE



4082F | Flat



4033F | Flat



# RogueValley Door

# EXTERIOR & INTERIOR

# Making Doors That Will Last a Lifetime

Artistry, innovation, and precision are the trademarks of Rogue Valley Door. From meticulously crafted decorative doors to classic traditional entrances, our premium collection of wood doors stand the test of time and welcome generations to come.

Rogue Valley Door proudly features products made in America using the finest materials, state-of-the-art milling technology, and expert craftsmanship. We invite you to turn the pages and discover the lasting beauty and unsurpassed durability of our wood door collection.

Looking for something unique to reflect your personal style? If you can imagine it, Rogue Valley Door can build it. See page 62 to learn more about the countless customizable options from Rogue Valley Door.



#### ■ Made in the U.S.A.

Rogue Valley doors are proudly made in America using only domestically manufactured components.

#### Variety of Wood

More than 40 wood species to choose from, including doors constructed of multiple woods – finished, stain-ready or primed to paint.

#### Variety of Glass

Rogue Valley Door gives you a choice of 23 different glass treatment options, custom etched glass, and the Cielo Series.

#### Fire Doors

Available in a variety of species, fire doors are made with 20, 45, 60 and 90-minute fire-resistance ratings.

#### Substantial Veneer

While a majority of imported doors use veneers as thin as 1/50 of an inch, Rogue Valley Door uses nothing less than sturdy 1/16" veneer on all stiles and rails.

#### Custom Lockset Prep

Custom pre-hanging and machining available for fire doors, shaped doors, radius top doors, commercial doors, and more.



# RogueValley Door

# EXTERIOR & INTERIOR

# Imagine It and We Can Build It

Your home is a reflection of your lifestyle. From outdoor landscaping to interior design, it's your imagination that turns a house into a home. Enhancing it with custom doors makes a bold statement and puts the finishing touches on your creation.



## Explore the Countless Possibilities of Customizable Exterior and Interior Doors\*

Considering Rogue Valley Door offers a multitude of custom styles and shapes using a wide variety of wood species and glass treatments, the possibilities are endless. Whether you're an architect, builder or homeowner, you have the opportunity to make one of our premium wood doors your own. If you can imagine it, we can build it.

# Open the Door to Your Creativity

Inspired to create a custom door design? Rogue Valley Door provides all of the creative tools to design doors as unique as you are.\* From initial sketches, we generate a precise CAD drawing. From there, the design is sent along to our craftsmen. With great pride and attention to detail, we incorporate the materials you choose, build it to your precise specifications, and have it ready to ship within weeks.



## How to Design Your Custom Door

### **OPENING DESIGN**

Begin by choosing a door design or custom shape, handcrafted to your specifications.

### <sup>2</sup> DOOR STYLE

Customize your door with unlimited panel and glass combinations.

**3** SPECIES

Choose from more than 50 wood species for your custom door or mix and match multiple species for a unique look.

### 4 GLASS STYLE

Invite natural light into your home with an assortment of custom glass textures and shapes.

### <sup>5</sup> PANEL & STICKING

Complete the look with complementary panel and sticking profiles.

# Imagine the Possibilities

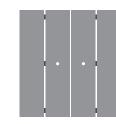
#### **OPENING DESIGN** 1





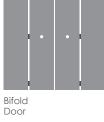








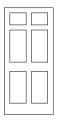


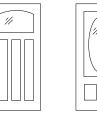


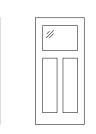
1/

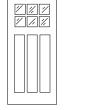


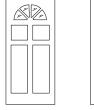
### **DOOR STYLE**















### **SPECIES**







Fir



Knotty Pine



Pine





Hemlock



Mahogany



Primed



Birch



Hickory



Maple



Walnut



Cherry



Knotty Alder





\*For a complete overview of options and custom capabilities, please refer to the Rogue Valley Door full-line catalog or visit their website at www.roguevalleydoor.com

# Custom

### **GLASS STYLE**





White Laminate

Rain





Bronze

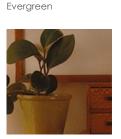


Mist





Grey



Solar Bronze

Delta Frost



Glue Chip

Sycamore



Bamboo

Taffeta

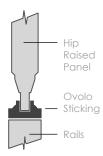


Heavy Water



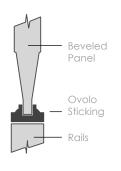
More options available\*

### **PANEL & STICKING OPTIONS**

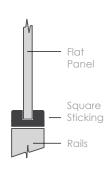


Cross Reed

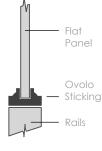
Hip Raised Panel with Ovolo Sticking



Beveled Panel with Ovolo Sticking



Flat Panel with Square Sticking





Mission Offset Sticking Rails

Glass, Mission Offset with Square Sticking



63

# Care & Finishing

### Handling & Storage

- 1. Deliver doors in a clean truck and under cover.
- 2. Do not deliver or install doors until foundations, concrete floors, and plaster or texture walls are completely dry.
- 3. Allow doors time to acclimate to the conditions at the job site prior to installation.
- 4. Never subject doors to abnormal heat, dryness or humidity for prolonged periods (i.e. forced heat).
- 5. Store doors lying flat on a level surface above the ground in a dry, well-ventilated building and keep covered. Don't stack doors on end.
- 6. If the doors are to be stored on the job site, the entire door including top and bottom edges must be sealed with a clear or pigmented based sealer to prevent moisture absorption. All six sides of the door must be properly sealed including all edges of any cut openings (speak easy, mail slot, pet door, vent, peep site, etc.) for warranty to apply.
- 7. To keep doors protected, use clean gloves and equipment. Cover doors, but allow for air circulation. Carry, do not drag doors over any surface.

### Important Note:

Panels of stile and rail doors are engineered to float so they can move with changes in climate without causing stress. Make sure these components are aligned before finishing. You can correct alignment by carefully moving the panel with a wood block, rubber mallet, and a soft touch. Components that have shifted and must be aligned are not considered "defects" according to the warranty.

# Fitting & Hanging

- 1. When hanging a door, allow adequate clearance for swelling of door and frame in extremely damp weather.
- 2. Use designated sizes to avoid cutting door width. For trimming ends, we recommend a sharp, fine-tooth saw.
- Be careful not to impair structural strength of door when fitting hardware or special features. To prevent distortion, set hinges in a straight line. Use three hinges on doors 7' or less; four hinges on doors over 7' high. Jambs and stops must be square and plumb.
- 4. Protect outward swinging doors that are exposed to the elements. An adequate overhang is strongly recommended for exterior doors. A general rule of thumb for an overhang is to measure height from porch to overhang and divide the distance in half. That measurement would be a minimum overhang width recommended.
- 5. Immediately after fitting or cutting, and prior to weatherstripping and hanging any door, give the entire surface (including all edges) two coats of paint/stain, varnish or a quality sealer to prevent moisture absorption.
- 6. To minimize heat loss and reduce energy costs, use any good weatherstrip on exterior doors.
- 7. Damage incurred due to extreme temperature buildup when a storm door is used is not considered a defect.

#### Important Note:

OrePac reserves the right to make product improvement changes in specifications, materials and construction details.

### Preparation & Finishing

- 1. Inspect door carefully for defects before finishing.
- 2. All wood doors supplied by OrePac require sanding and prep prior to finish. The amount of sanding will depend on the expected appearance after finish.
- 3. Remove all dust with a tack cloth before beginning to apply finish.
- 4. Hang the door prior to finishing, then remove to finish properly.
- 5. Apply finish to the door immediately after fitting and hanging, but never during or immediately after high periods of moisture.
- 6. The door should be finished while lying flat for maximum performance of finishing.
- 7. Use solvent-based paints, sealers and stains, or when applicable, high-quality water-based paints or stains, and follow the paint/stain manufacturer's directions. Apply finish to all surfaces including top and bottom edges, and the edges of all cut openings (speak easy, mail slot, vent, pet door, peep site, etc.). Dark color finishes should not be used on doors exposed to prolonged direct sunlight. The heat buildup may cause warping, veneer checks or separation.
- 8. To stain the door: Apply a stain and sealer combination as recommended by the paint/ stain manufacturer for the type of application (either exterior or interior). The stain or sealer combination will stain the door and seal the surface. Apply three coats of clear top coat, such as varnish or polyurethane. Sand lightly between coats. All exteriors must have ultraviolet (UV) inhibitors in the finish. Do not use solid-based stains as the final finish. These finishes must have three coats of varnish or polyurethane as final top coat.
- 9. To paint the door: Use a quality solvent-based primer, followed by three coats of a good exterior paint recommended by the paint/stain manufacturer to be compatible with the primer. When finishing glazed doors, apply top coats generously to bridge wood and glass. To protect against moisture, lap paint onto glass 1/16". For interior applications, use a quality interior primer followed by two coats of interior latex enamel or solvent-based paint. The door manufacturer and distributor are not responsible for the final appearance of doors finished in the field. It is expected that the contractor will make adjustments as needed to achieve the desired results.
- 10. All finishes will last longer when protected from the direct sun and rain by an overhang or porch. If the door is exposed to the elements, a fine bead of silicone caulk should be used between the glass and sticking or panel and sticking on the door's exterior.

# Warranty

OrePac warranties that each door purchased from OrePac is of good material and workmanship and shall be free of defects which render such door(s) unserviceable or unfit for ordinary recommended use.

### One-Year Exterior Door Warranty

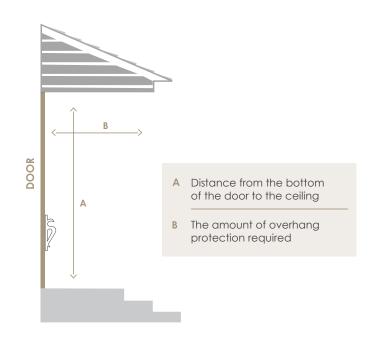
Doors used in an exterior application (with controlled climate conditions on one side) shall carry a one-year limited warranty from the date of purchase from the dealer. This warranty applies only to doors that have been properly finished, sealed, and hung in a location protected from direct exposure to sun and rain, under normal conditions. For more details, please refer to the Wood Door Installation Guide.

### Five-Year Interior Door Warranty

Doors used in an interior application (with controlled climate conditions on both sides) shall carry a five-year limited warranty from the date of purchase from the dealer. This warranty applies only to doors that have been properly finished, sealed, and hung. The five-year warranty applies only to the original homeowner and is not transferable.

### **Determining Adequate Overhang**

To determine if your door has adequate overhang, measure up from the bottom of the door to the ceiling and divide that distance by two. The resulting number will be the minimum allowable overhang. If you have a western or southern exposure, you may still receive direct sunlight on the door and a larger overhang will be required.



## Characteristics Excluded from Warranties

### The following are not defects in the workmanship or material and are not covered by this written warranty:

- 1. Damage caused by failure to comply with the "Care & Finishing" instructions.
- 2. Warp of less than or equal to 1/4" in the plane of any door 3' x 7' or smaller.
- 3. Defect caused by a warped or bowed jamb/frame unit or improper installation.
- 4. Natural variations in the color or texture of the wood.
- 5. Failure to properly seal and maintain the integrity of the door finish. All six sides, and the edges of any cut openings (speak easy, mail slot, pet door, vent, peep site, etc.) must be sealed immediately after fitting and hanging.
- 6. Panel misalignment or shrinkage.
- 7. Rail expansion due to climate conditions.
- 8. Damage caused by extreme temperature buildup where a storm door is utilized.
- 9. Failure to perform normal homeowner's maintenance, including but not limited to, reapplying topcoat on a yearly basis.
- 10. The performance or appearance of finishes applied.

# Limitation of Liability

The liability of OrePac is expressly limited to the replacement or repair of the door or a refund, in full, of the original purchase price. OrePac shall not be liable for any special, consequential indirect or incidental damages based upon breach of express or implied warranty, breach of contract, negligence, strict tort or any loss of profits, loss of savings or revenue, loss of use of the door or structure in which the door is installed, cost of any substitute doors, claims by third parties including subsequent purchasers of OrePac's products and injury to property.

# This warranty gives you specific legal rights and you may have other rights which vary from state to state.

Additional warranty details and restrictions are available through your OrePac representative.





**CUSTOM DOORS** created by

For California Residents Only: WARNING: Cancer and Reproductive Harm | www.P65warnings.ca.gov



© 2021 OrePac Building Products. All rights reserved. OP-0921 Full Line Catalog © 2021 Rogue Valley Door. All rights reserved.

